

Specific treatment (see .? on this label)

If skin irritation or rash occurs: Get medical advice/attention

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower

Wash contaminated clothing before reuse

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

Do NOT induce vomiting

In case of fire: Use CO₂, dry chemical, or foam for extinction

Precautionary Statements - Storage

Store locked up

Store in a well-ventilated place. Keep cool

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Other information

- May be harmful if swallowed
- May be harmful in contact with skin
- Very toxic to aquatic life with long lasting effects
- Very toxic to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS-No	Weight %	Trade Secret
LIMONENE	5989-27-5	90-100%	*

4. FIRST AID MEASURES

First aid measures for different exposure routes

General advice	Immediate medical attention is required. Show this material safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.
Skin contact	Wash off immediately with plenty of water. Immediate medical attention is not required. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.
Inhalation	Immediate medical attention is not required. If symptoms persist, call a physician. Move to fresh air in case of accidental inhalation of vapors or decomposition products.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician. Do NOT induce vomiting.
Self-protection of the first aider	Remove all sources of ignition. Use personal protective equipment.

Most important symptoms/effects, acute and delayed

Main Symptoms Hives.

Indication of immediate medical attention and special treatment needed, if necessary

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Use. Dry chemical. Carbon dioxide CO₂. Water spray. Alcohol-resistant foam.

Unsuitable extinguishing media

Decomposition by contact with water may generate vapors which can be ignited by heat or open flame.

Specific hazards arising from the chemical

Keep product and empty container away from heat and sources of ignition. Risk of ignition.

Explosion data

Sensitivity to Mechanical Impact none.

Sensitivity to Static Discharge Yes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures**Personal precautions**

Evacuate personnel to safe areas. Remove all sources of ignition. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Pay attention to flashback. Take precautionary measures against static discharges. Use personal protective equipment.

Environmental precautions**Environmental precautions**

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Methods and materials for containment and cleaning up**Methods for containment**

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Dam up. Pick up and transfer to properly labeled containers. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Soak up with inert absorbent material. Take precautionary measures against static discharges.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on safe handling**

To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded. Ensure adequate ventilation. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Use only in an area containing flame proof equipment. Use only in area provided with appropriate exhaust ventilation. Keep away from heat, sparks and open flame. No smoking. Use personal protective equipment as required. Do not breathe dust/fume/gas/mist/vapors/spray. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Keep in properly labeled containers. Keep tightly closed in a dry and cool place. Keep containers tightly closed in a cool, well-ventilated place. Keep away from heat.

Incompatible products

None known based on information supplied.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Exposure controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tightly fitting safety goggles.

Skin and body protection Chemical resistant apron.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene Considerations When using, do not eat, drink or smoke. Provide regular cleaning of equipment, work area and clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical and chemical properties

Physical state	liquid
Appearance	liquid
Odor	strong orange
Color	deep orange red

<u>Property</u>	<u>Values</u>	<u>Method</u>
pH		No information available
Melting/freezing point		FCC Method
Boiling point/boiling range		FCC Method
Flash Point	46 °C / 115 °F	Closed cup
Evaporation rate	No information available	No information available
Flammability (solid, gas)	No information available	No information available
Flammability Limits in Air		No information available
Upper flammability limit	No information available	
lower flammability limit	No information available	
Vapor pressure mm Hg 20°C		No information available
Vapor density		No information available
Specific Gravity @ 25C	0.8420 - 0.8490	FCC Method
Specific Gravity @ 20C	0.845 - 0.852	FCC Method
Refractive Index	1.4720 - 1.4800	FCC Method
Water solubility	Practically insoluble	
Solubility in other solvents		No information available
Partition coefficient: n-octanol/water		No information available
Autoignition temperature	No information available	No information available
Decomposition temperature		No information available
Viscosity, kinematic	No information available	No information available
Viscosity, dynamic	No information available	
Explosive properties	No information available	
Oxidizing Properties	No information available	

Other information

Softening point	No information available
Molecular Weight	No information available
VOC Content(%)	No information available
Density VALUE	No information available
Bulk Density VALUE	No information available

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

None under normal processing.

Conditions to Avoid

Heat, flames and sparks.

Incompatible Materials

None known based on information supplied.

Hazardous Decomposition Products

None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Product does not present an acute toxicity hazard based on known information
Inhalation	There is no data available for this product.
Eye contact	There is no data available for this product.
Skin contact	There is no data available for this product.
Ingestion	There is no data available for this product.

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ Cell Mutagenicity No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
LIMONENE 5989-27-5		Group 3		

Reproductive toxicity No information available.

Specific target organ systemic toxicity (single exposure) No information available.

Specific target organ systemic toxicity (repeated exposure) No information available.

Aspiration hazard No information available.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document
mg/kg

12. ECOLOGICAL INFORMATION

Ecotoxicity

Very toxic to aquatic life with long lasting effects

5% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment

Waste Disposal Methods	It must undergo special treatment, e.g. at suitable disposal site, to comply with local regulations.
Contaminated packaging	Do not reuse container.
US EPA Waste Number	D001

Chemical Name	California Hazardous Waste Status
LIMONENE 5989-27-5	Toxic

14. TRANSPORT INFORMATION

DOT/ADR	(If shipped in NON BULK packaging by ground transport)
UN/ID No	1993
Proper shipping name	Flammable Liquid, N.O.S. (Limonene)
Hazard class	3
Packing Group	III
ERG Code	128

ICAO/IATA	
UN/ID No	1993
Proper shipping name	Flammable Liquid, N.O.S. (Limonene)
Hazard class	3
Packing Group	III

IMDG / IMO	
UN/ID No	1993
Proper shipping name	Flammable Liquid, N.O.S. (Limonene)
Hazard class	3
Packing Group	III
Marine pollutant	This product contains a chemical which is listed as a marine pollutant according to IMDG/IMO

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

U.S. Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	no
Fire Hazard	Yes
Sudden Release of Pressure Hazard	no
Reactive Hazard	no

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations**California Proposition 65**

This product is not, to the best of our knowledge, subject to the labeling requirements under California Proposition 65

U.S. State Right-to-Know Regulations**U.S. EPA Label information****16. OTHER INFORMATION**

<u>NFPA</u>	Health Hazard 0	Flammability 2	Instability 0	Physical and chemical hazards *
<u>HMIS</u>	Health Hazard 0	Flammability 2	Physical Hazard 0	Personal protection b

Revision Date	09-May-2017
Revision Note	No information available
Revision#	1.01

WARNING/DISCLAIMER:

This ingredient(s) has not been tested, nor has it been deemed safe, for inhalation or use in electronic smoking devices electronic nicotine delivery systems, electronic cigarettes or other similar devices (collectively "E-Cigarettes"). In supplying this ingredient, Crafter's Choice Brands, LLC instructs, and by receiving this ingredient recipient confirms, that this ingredient will not be used in connection with the manufacture and distribution of E-Cigarettes or any component thereof.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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