

## Safety Data Sheet

### Crafter's Choice™ Coffee - Sweetened Flavor Oil

#### 1. Identification

**Product Information:**  
**Product Name:** Crafter's Choice™ Coffee - Sweetened Flavor Oil

**Recommended Use:** Flavor for Manufacturing use only      **Validation Date:** 10/27/2016

**Supplied by:** Crafter's Choice Brands, LLC  
7820 E. Pleasant Valley Road  
Independence, OH 44131  
(800) 908-7028  
www.crafters-choice.com      **Supersedes Date:** New SDS

**Reason for revision:** Not Applicable: First Issue

**Case Of Emergency:** ChemTel (MIS3548100)  
(800) 255-3924 Domestic USA, Canada, Puerto Rico and USVI  
+1 813 248-0585 International

#### 2. Hazards Identification

**GHS Classification**  
No GHS Classifications were found

**Symbol(s) of Product**  
No GHS Symbols Exist

**Signal Word**  
No Signal Word has been assigned

#### 3. Composition/Information on Ingredients

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
BENZYL ALCOHOL	100-51-6	2.5-10	GHS07	H302-312-319-332
Ethyl alcohol	64-17-5	0.1-1.0	GHS02	H225
Isobutyraldehyde	78-84-2	<0.1	GHS02-GHS07	H225-320-332
Benzaldehyde	100-52-7	<0.1	GHS07	H302-312-227-335-332-319
2-Furancarboxaldehyde (Furfural)	98-01-1	<0.1	GHS06-GHS08	H227-301-315-319-330-335-351

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

**ADDITIONAL GHS STATEMENTS:**

Benzaldehyde: H316  
Isobutyraldehyde: H303

#### 4. First-aid Measures

**FIRST AID - INHALATION:** Remove to fresh air and seek medical assistance if necessary.

**FIRST AID - SKIN CONTACT:** Remove contaminated clothing and shoes. Wash with mild soap and water. Seek medical attention if necessary.

**FIRST AID - EYE CONTACT:** Remove contact lenses. Flush eyes with cool water for at least 15 minutes. If irritation persists, seek medical attention.

**FIRST AID - INGESTION:** Rinse mouth. Do not induce vomiting. Drink water. Consult a physician.

## 5. Fire-fighting Measures

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** None known.

**SPECIAL FIREFIGHTING PROCEDURES:** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**SUITABLE EXTINGUISHING MEDIA:** Water spray/mist, Foam, Carbon Dioxide (CO<sub>2</sub>), and Dry Chemical. Water may be used to cool off containers.

**UNSUITABLE EXTINGUISHING MEDIA:** Do not use a solid water stream as it may scatter and spread fire.

## 6. Accidental Release Measures

**PRECAUTIONARY MEASURES:** Ensure adequate ventilation. Use personal protective equipment. Evacuate personnel to safe areas. Remove all sources of ignition. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. Avoid breathing vapors, mist or gas. For personal protection see section 8.

**ENVIRONMENTAL MEASURES:** Do not let product enter drains. Prevent further leakage or spillage if safe to do so.

**METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP:** Contain material. Collect using solid absorbent material and place into appropriate waste container for disposal according to local regulations (See section 13). Keep in suitable, closed containers for disposal.

## 7. Handling and Storage

**HANDLING:** For industrial use only. Use with adequate ventilation. Keep away from heat and flame.

**STORAGE:** Keep containers tightly closed in a dry, cool and well-ventilated place.

## 8. Exposure Controls/Personal Protection

**RESPIRATORY PROTECTION:** Proper ventilation, engineering controls, such as local exhaust ventilation, and if necessary, a NIOSH certified respirator with appropriate cartridges is highly recommended.

**SKIN PROTECTION:** Chemical resistant gloves recommended.

**EYE PROTECTION:** Wear safety glasses with side shields or goggles.

**HYGIENIC PRACTICES:** Always observe good personal hygiene measures, such as washing your hands after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and Chemical Properties

<b>Appearance:</b>	Clear liquid	<b>Physical State:</b>	Liquid
<b>Odor:</b>	Conforms to Standard	<b>Odor Threshold:</b>	Not Established
<b>Specific Gravity (typical):</b>	0.96	<b>pH:</b>	Not Measured
<b>Freeze Point, °C:</b>	Not Applicable	<b>Viscosity:</b>	Not Measured
<b>Solubility in Water:</b>	INSOLUBLE	<b>Partition Coefficient, n-octanol/water:</b>	Not Measured
<b>Decomposition temperature, °C</b>	Not Measured		
<b>Initial Boiling Point, °C:</b>	36	<b>Explosive Limits, %:</b>	Not Measured
		<b>Flash Point, °C / °F (Closed Cup):</b>	>93 / >200
<b>Evaporation Rate:</b>	Not Measured	<b>Auto-Ignition Temperature, °C</b>	Not Measured
<b>Vapor Density:</b>	Not Measured	<b>Vapor Pressure, mmHg:</b>	Not Measured

## 10. Stability and Reactivity

**STABILITY:** Material is stable under normal conditions.

**REACTIVITY:** The product is non-reactive under normal conditions of use, storage, and transport

**CONDITIONS TO AVOID:** Heat, flames and sparks. Extremes of temperature and direct sunlight.

**INCOMPATIBILITY:** Keep away from strong oxidizing agents, heat and open flames.

**HAZARDOUS DECOMPOSITION PRODUCTS:** When heated, may produce unpleasant fumes and/or smoke. Combustion may produce Carbon Monoxide and/or Carbon Dioxide.

**POSSIBILITY OF HAZARDOUS REACTIONS:** No dangerous reactions known under conditions of normal use.

## 11. Toxicological Information

**EFFECT OF OVEREXPOSURE - INHALATION:** No adverse effects due to inhalation are expected under normal use.

**EFFECT OF OVEREXPOSURE - SKIN CONTACT:** Not expected to cause skin problems under normal use conditions.

**EFFECT OF OVEREXPOSURE - EYE CONTACT:** Not expected to cause eye problems under normal use conditions.

**EFFECT OF OVEREXPOSURE - INGESTION:** Under normal use conditions, this product is not expected to cause adverse health effects.

**CARCINOGENICITY:** No Information

**PRIMARY ROUTE(S) OF ENTRY:** Inhalation

### Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
100-51-6	BENZYL ALCOHOL	1230 mg/kg Rat	2000 mg/kg Rabbit	4190 mg/L Rat
64-17-5	Ethyl alcohol	N.I.	N.I.	124.7 mg/L Rat
78-84-2	Isobutyraldehyde	3730	5630 mg/kg Rabbit	5000
100-52-7	Benzaldehyde	1292 mg/kg Rat	>1250 mg/kg Rabbit	N.I.
98-01-1	2-Furancarboxaldehyde (Furfural)	125 mg/kg Rat	>2000	>5000

N.I. = No Information

## 12. Ecological Information

**ECOLOGICAL INFORMATION:** Normal recommended use releases little of the product to the environment. Responsible manufacturing applications should include provisions for spill containment and measures to control loss of volatiles.

## 13. Disposal Information

**DISPOSAL METHOD:** Do not discharge into drains, water courses or onto the ground. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with material or used container. Dispose of material in accordance with applicable federal, state and local regulations.

## 14. Transport Information

Regulatory Information	Proper Shipping Name:	Class:	UN/NA Number:	Packing Group:	Label	Additional Info
DOT Information	N/A	N/A	N/A	N/A	N/A	N/A
IATA Classification	N/A	N/A	N/A	N/A	N/A	N/A
IMDG Classification	N/A	N/A	N/A	N/A	N/A	N/A
TDG Classification	N/A	N/A	N/A	N/A	N/A	N/A
CANUTEC Classification	N/A	N/A	N/A	N/A	N/A	N/A
ADR/RID Classification	N/A	N/A	N/A	N/A	N/A	N/A

## 15. Regulatory Information

### U.S. Federal Regulations:

#### SARA SECTION 313:

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

#### Chemical Name

1,2-benzisothiazolin-3-one, 1,1-dioxide, and salts  
Isobutyraldehyde

#### CAS-No.

81-07-2  
78-84-2

## 16. Other Information

### Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H225	Highly flammable liquid and vapour.
H227	Combustible liquid
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H320	Causes eye irritation
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer. Classified as Category 2 based on limited evidence on human and/or animal studies. Mixtures with concentrations of suspected carcinogens ingredients at concentration present between 0.1% and 1.0% labelling the SDS will be optional depending on authorities. If Category 2 carcinogenic present at a concentration of 1% or above labelling the SDS will be expected. Routes of exposure are dependant on ingredient form.

Legend: N.A. - Not Applicable, N.E. - Not Established, N.D. - Not Determined

The above information is believed to be correct, but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Crafter's Choice Brands, LLC and its Affiliates shall not be held liable for any damage resulting from the handling or from contact with the above product.